

Date: Monday, 4/23/2007 3:41:40 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LUG	
Job Number	: 32018A		Part Number	: D2657	
Estimate Number	: 10338		Drawing Number	: D2657 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 4/23/2007 S.O. No. : N/A		Drawing Revision	: A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 5/18/2007	
Previous Run	: 29780A		Qty:	301 Um: Each	
Written By			30		
Checked & Approved By			u		
Comment	: Est Rev: A New Issue 05-11-07 JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1010B0750X02500	ASTM A21 Steel .75"x2.5" 
Comment: Qty.: 0.1925 f(s)/Unit Total : 57.9320 f(s) Material: ASTM A36 steel bar 2.50" x 0.75" thick (M1010-B0.750 x 02.500) Batch <u>M10Y288</u> SD		
2.0	BAND SAW	BAND SAW 
Comment: BAND SAW Cut blanks: 2.200" long SD		
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1 
Comment: HAAS CNC VERTICAL MACHINING #1 1-Machine per folio FA040 and Dwg D2657 SD		
2-Deburr SD		
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE SD		
5.0	QC8	SECOND CHECK 
Comment: SECOND CHECK <u>07/05/26 30</u>		

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: 21 Date: 07/05/28  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: S744

*10/05/28*

*30*

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*10/05/28*

Job Completion



*10/05/28*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action		Section B	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	32018A
Description: Lug	Part Number:	D2657
Inspection Dwg: D2657	Rev: A	Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by:	SA	Audited by:	DP	Prototype Approval:	N/A
Date:	07/05/24	Date:	07/05/25	Date:	

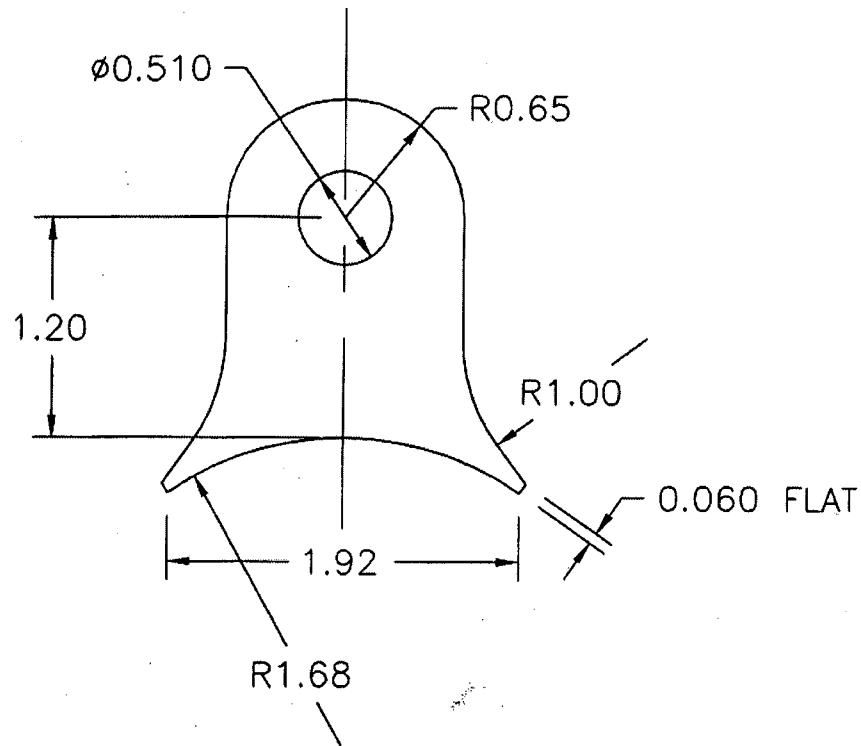
Rev	Date	Change	Revised by	Approved
A	03.12.23	New Issue	KJ/RF	EE

**DART**

10 COPY  
Cancelling

DESIGN <i>DIGY</i>	DRAWN BY <i>DIGY</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>D</i>	APPROVED <i>A</i>	DRAWING NO. D2657	REV. A SHEET 1 OF 1
DATE 97.11.03		TITLE LUG	SCALE 1:1
A	97.11.03	NEW ISSUE	

**RELEASED**  
97/11/07 DS



BREAK ALL SHARP CORNERS ~~0.010~~ TO ~~0.020~~  
MATERIAL: ASTM A36 STEEL 0.375 THICK  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE  
PART IS SYMMETRIC ABOUT CENTER-LINE

SHOP COPY  
NOTED  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
32018 A